

TITAN SERIES

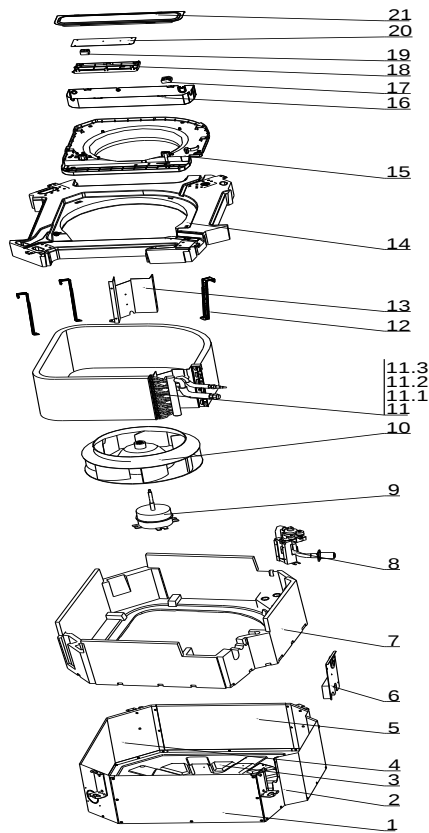
Exploded view

Cassette

2023

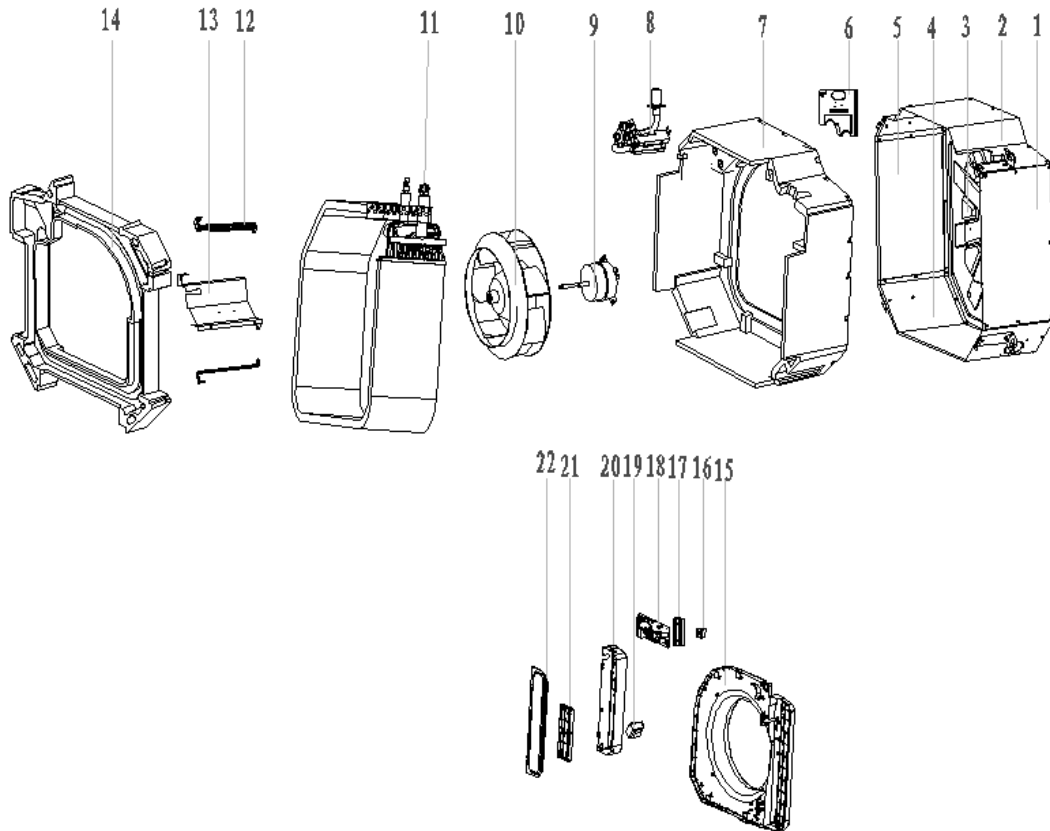
36K – 60K BTU

Cassette



TCE-36CCRA/DV2I-C			
NO.	New Code	Part name	Q'ty
1	45901-000102	5P left and right side hoarding assembly	1
2	45901-000092	5P front panel assembly	1
3	45004-000537	5P chassis assembly	1
4	45901-000095	5P tailwall assembly	1
5	45901-000102	5P left and right side hoarding assembly	1
6	45901-000035	Outlet seal plate components	1
7	45004-000326	Base foam part	1
8	45014-003541	Water pump parts	1
9	25001-000429	Centrifugal fan motor	1
10	45009-000053	Centrifugal fan	1
11	95003-004349	Evaporator components	1
11.1	95003-004348	Evaporator assembly	1
11.2	95016-001419	Evaporator input tube assembly	1
11.3	95016-001420	Evaporator output tube assembly	1
12	45014-004163	Evaporator fixing hook	3
13	45010-000072	Evaporator fixing plate	1

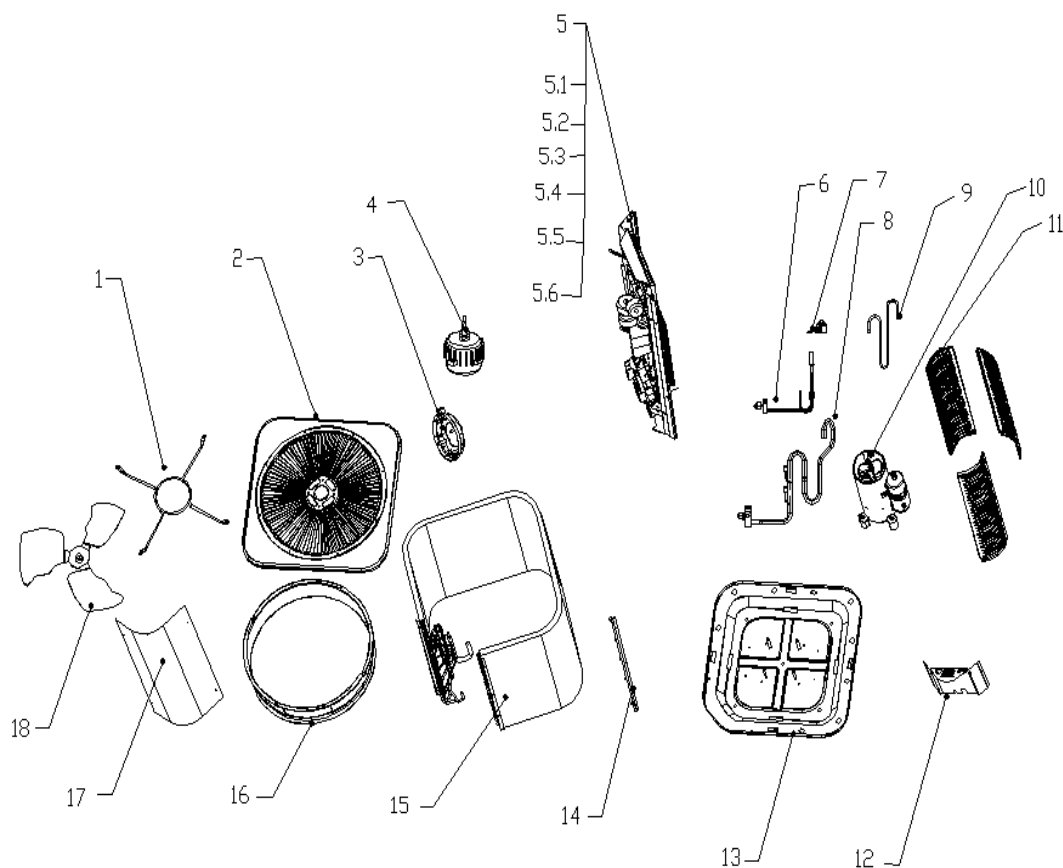
14	45011-000120	Water tray parts	1
15	45008-000369	Deflector	1
16	45006-000399	Electric control box	1
17	35005-000167	Terminal blocks	1
18	45901-000112	Electronic control motherboard mounting box	1
19	35005-000074	Terminal blocks	1
20	35004-001723	Indoor control panel	1
21	35001-000374	Electronic control box cover	1
16.1	25009-000209	transformer	1



TCE-55CCRA/DV2I-C			
NO.	New Code	Part name	Q'ty
1	45901-000102	5P left and right hoarding assembly	1
2	45901-000092	5P front panel assembly	1
3	45004-000390	Chassis components	1
4	45901-000095	5P tailwall assembly	1
5	45901-000102	5P left and right hoarding assembly	1
6	45901-000035	Outlet seal plate components	1
7	45004-000326	Base foam part	1
8	45014-003541	Water pump parts	1
9	25001-000337	Motor	1
10	45009-000053	Centrifugal fan	1
11	95003-004342	Evaporator module	1
12	45014-004720	Evaporator fixing hook	3
13	45010-000247	Evaporator fixing plate parts	1
14	45011-000120	Water tray parts	1
15	45008-000369	Deflector	1
16	35005-000074	Terminal blocks	1
17	35005-000167	Terminal blocks	1
18	35004-001723	Ceiling machine indoor control panel	1
19	25009-000209	transformer	1
20	45006-000399	Electric control box	1

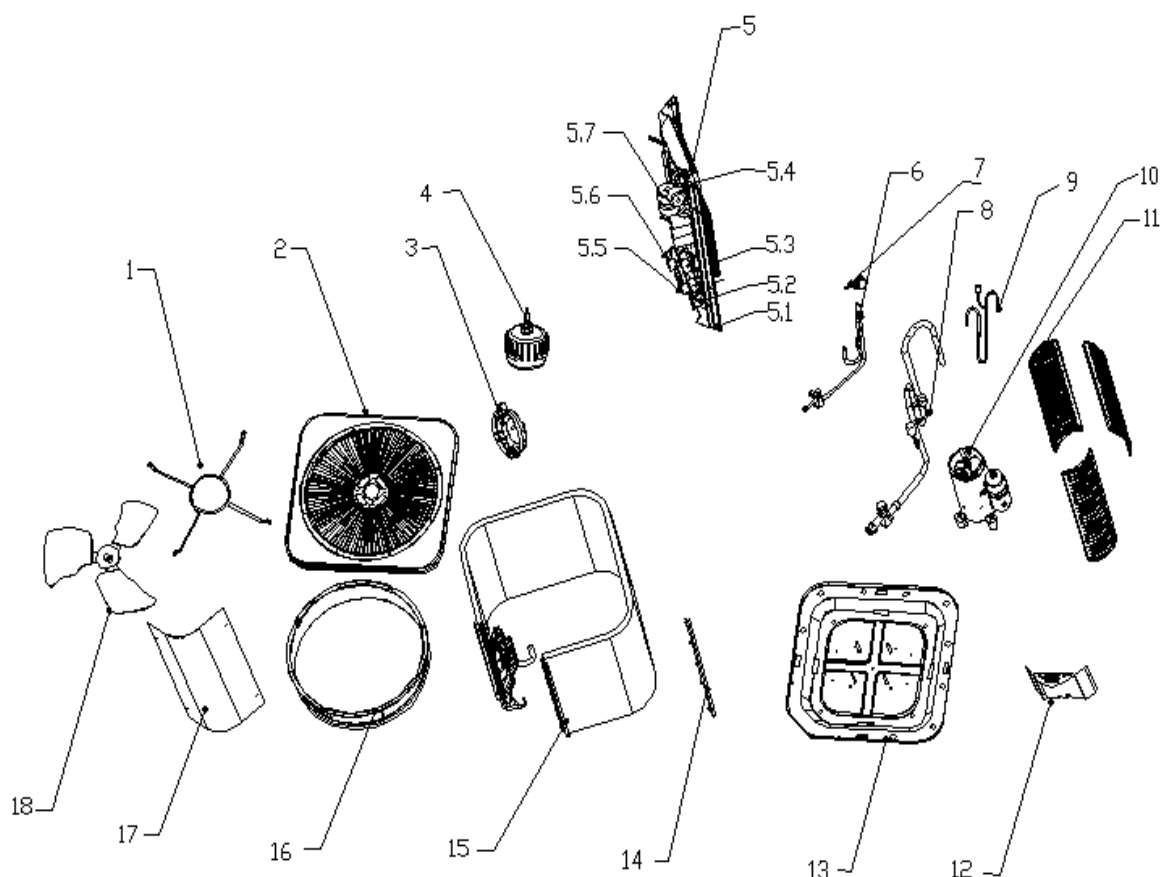
21	45901-000112	Electronic control motherboard mounting box	1
22	35001-000374	Electronic control box cover	1

Outdoor Unit



TCE-36CA/DV20-C				
NO.	New Code	Part name	Q'ty	NO.
1	45801-000032	Support frame	1	
2	45007-000044	Top cover	1	
3	45005-000272	Motor support assembly	1	
4	25001-000428	Brushless DC motor	1	
5	35001-000742	Electric control box parts	1	
5.1	42001-000039	Wire clips	1	
5.2	35005-000075	Terminal blocks	1	
5.3	35001-000731	Electronic control components	1	
5.4	35005-000166	Terminal blocks	1	
5.5	42001-000039	Wire clips	1	
5.6	43301-000042	Electrical mounting plate (upper panel) assembly	1	
5.7	25004-000256	Temperature sensor	1	
6	95015-001969	Electronic expansion valve assembly	1	
7	25009-000121	Electronic expansion valve coil	1	
8	95015-001970	Return pipe assembly	1	

9	95015-001934	Exhaust pipe assembly	1	
10	95017-000031	Compressors	1	
11	45801-000023	Support column	3	
12	43301-000041	Lower side panel	1	
13	41202-000347	Chassis components	1	
14	43301-000039	Right attach plate	1	
15	95003-004344	Condenser components	1	
16	45008-000276	Deflector	1	
17	43301-000040	Electronically controlled cover	1	
18	45009-000057	Axial blades	1	



TCE-55CA/DV20-C			
No	New Code	Part name	Q'ty
1	45801-000032	Support frame	1
2	45007-000044	Top cover	1
3	45005-000272	Motor support assembly	1
4	25001-000428	Brushless DC motor	1
5	35001-000743	Electric control box parts	1
5.1	43301-000043	Electronically controlled mounting plate (upper panel) assembly	1
5.2	46701-000077	Bracket (terminal block)	1
5.3	11901-100088	Radiator	1
5.4	45006-001384	Electric control box	1
5.5	35005-000075	Terminal blocks	1
5.6	35005-000166	Terminal blocks	1
5.7	35001-000727	Frequency conversion module board	1
6	95015-001941	Electronic expansion valve assembly	1
7	25009-000121	Electronic expansion valve coil	1
8	95015-001968	Low pressure valve assembly	1
9	95015-001938	Exhaust pipe assembly	1
10	95017-000205	Compressor	1
11	45801-000035	Support column	3
12	45003-000361	Lower side panel	1

13	45004-000560	Chassis components	1
14	46101-000351	Right attach plate	1
15	95003-004338	Condenser components	1
16	45008-000276	Deflector	1
17	45006-001480	Electronically controlled cover	1
18	45009-000057	Axial blades	1