

TITAN SERIES

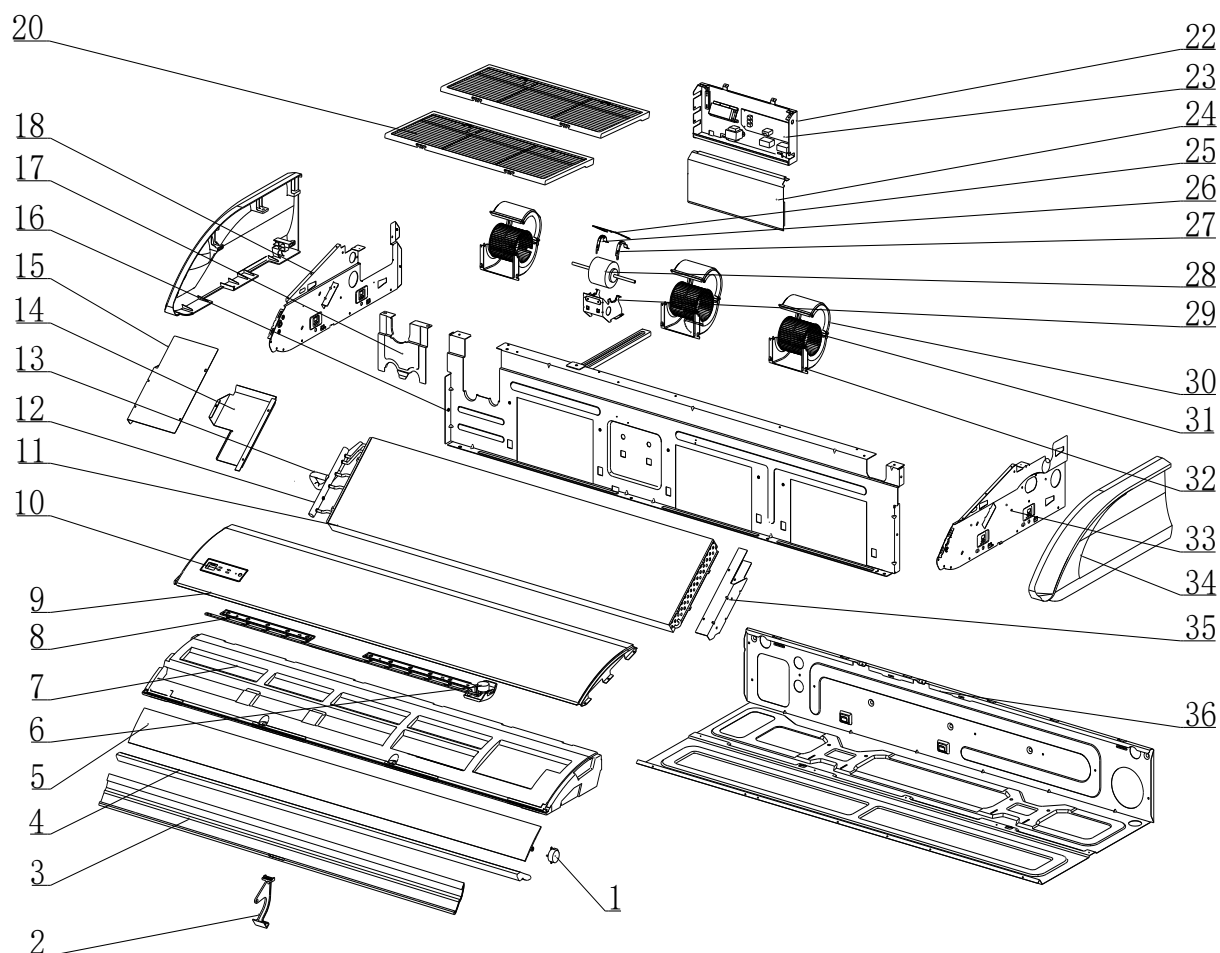
Exploded View

Ceiling & Floor

2023

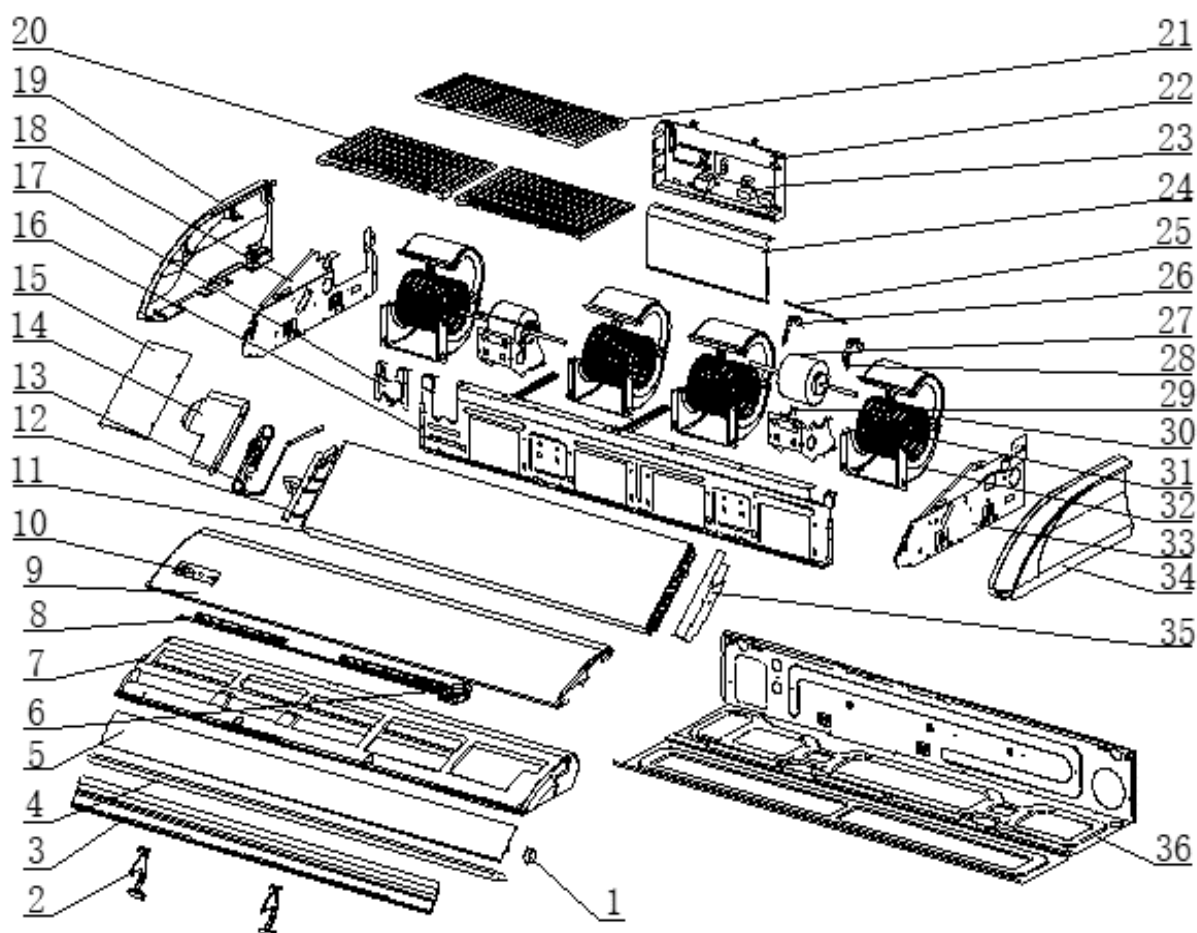
36K – 60K BTU

Ceiling&floor



TCE-36ZCRA/DV2I-C			
NO.	New Code	Part name	Q'ty
1	25001-000240	Stepper motor	1
2	45008-000217	Air guide bar bracket	2
3	45008-000179	Air outlet floor	1
4	45008-000162	Air vent foam	1
5	45008-000146	Wind deflectors	1
6	25001-000123	Stepper motor	1
7	45011-000053	Water tray assembly	1
8	45801-000022	Blade assembly	1
9	45013-000162	Front panel	1
10	45801-000019	Display the light box	1
11	95003-000807	Evaporator assembly	1
12	95016-001421	Output tube assembly	1
13	95016-001173	Input tube assembly	1
14	45801-000046	Evaporator lower right cover assembly	1
15	45801-000074	Evaporator upper right cover assembly	1

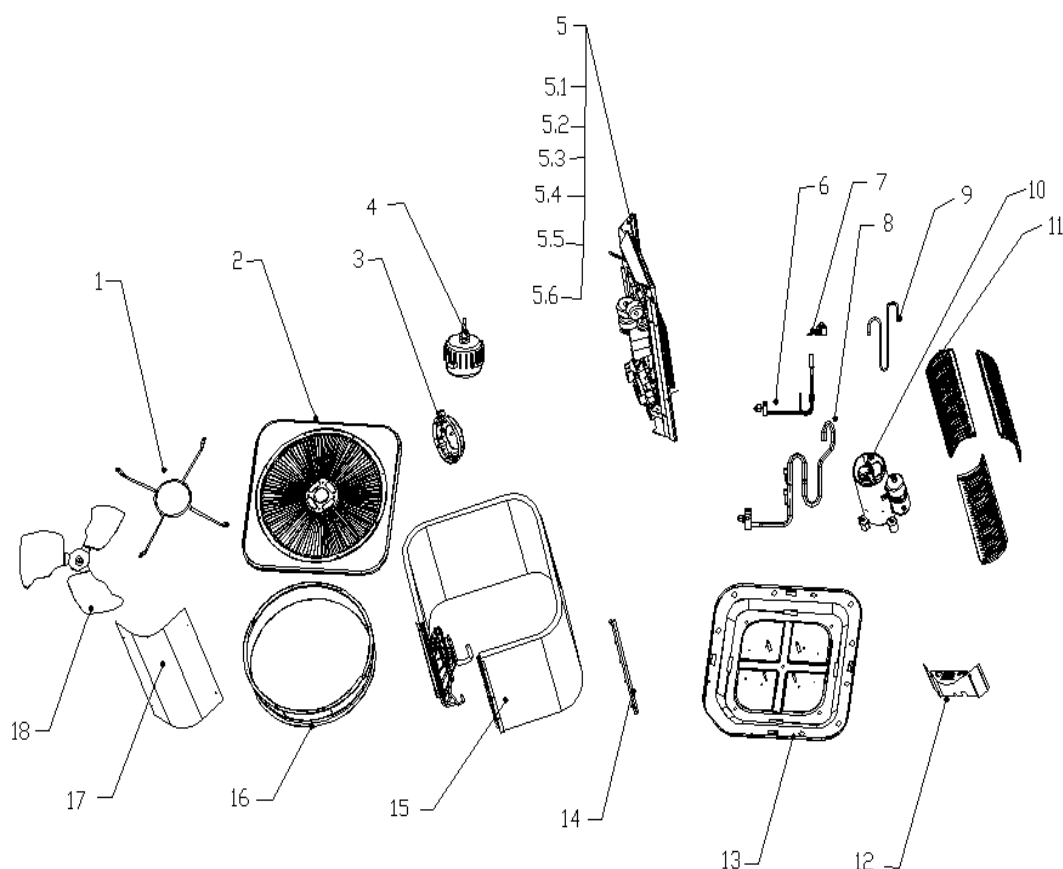
16	45014-003318	Middle partition assembly	1
17	45014-003522	Valve plate	1
18	45003-000202	Right plate assembly	1
19	45014-002001	Block on the right	1
20	45014-003013	Grille assembly	2
22	45006-001403	Electric control box assembly	1
22.1	25009-000209	transformer	1
22.2	25004-000026	Thermistor	1
22.3	25004-000128	Thermistor	1
22.4	35005-000168	Terminal block 8-position terminal block L/N/space/(C/Y/R)/(B/A)	1
23	35004-001760	Indoor control panel	1
24	45006-000354	Electronic control box cover	1
25	45005-000255	Motor limit card	2
26	45005-000196	The motor bearing is right snapped	2
27	25001-000430	Dual shaft motor	2
28	45005-000232	Motor bearing left snap	2
29	45005-000396	Motor mount	2
30	45008-000195	Volute on the wind wheel	4
31	45009-000015	Centrifugal fan	4
32	45008-000153	Volute under the wind wheel	4
33	45003-000092	Left plate assembly	1
34	45003-000044	Left block	1
35	45801-000033	The evaporator left seals the cover assembly	1
36	45004-000206	Chassis components	1



TCE-55ZCRA/DV2I-C			
NO.	New Code	Part name	Q'ty
1	25001-000240	Stepper motor	1
2	45008-000217	Air guide bar bracket	2
3	45008-000229	Air outlet floor	1
4	45008-000125	Air vent foam components	1
5	45008-000284	Wind deflectors	1
6	25001-000123	Stepper motor	1
7	45011-000087	Water tray assembly	1
8	45801-000062	Blade assembly	1
9	45013-000127	Front panel	1
10	35010-000074	Displays the components	1
11	95003-000463	Evaporator assembly	1
12	95016-000544	Output tube assembly	1
13	95016-000577	Input tube assembly	1
14	45801-000046	Evaporator lower right cover assembly	1
15	45801-000074	Evaporator upper right cover assembly	1
16	45014-002009	Middle partition assembly	1
17	45014-003522	Valve plate	1
18	45003-000202	Right plate assembly	1
19	45014-002001	Block on the right	1

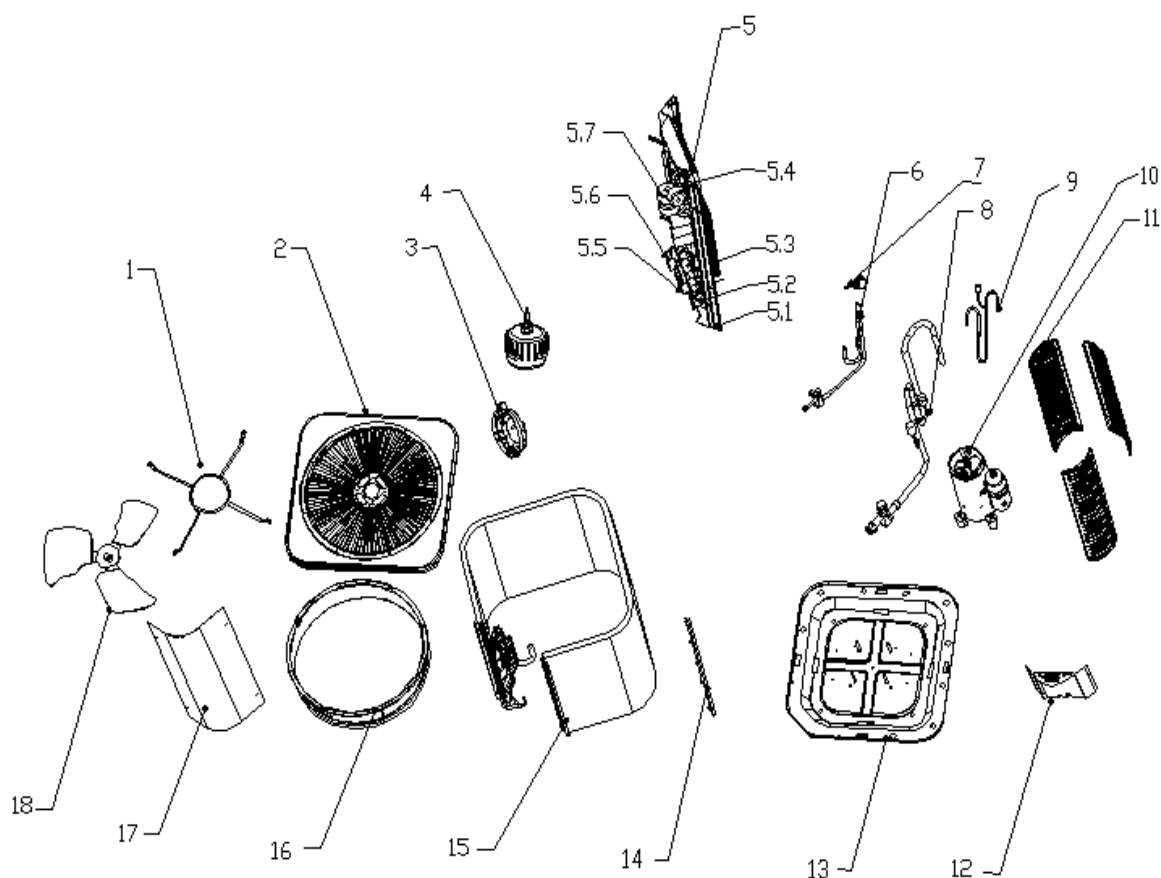
20	45014-002551	Grille assembly	2
21	45014-003013	Grille assembly	1
22	45006-001403	Electric control box assembly	1
23	35004-001760	Indoor control panel	1
24	45006-000354	Electronic control box cover	1
25	45005-000512	Motor limit card	2
26	45005-000196	The motor bearing is right snapped	1
27	25001-000196	Dual shaft motor	2
28	45005-000232	Motor bearing left snap	2
29	45005-000511	Motor mount	2
30	45008-000195	Volute on the wind wheel	2
31	45009-000015	Centrifugal fan	2
32	45008-000153	Volute under the wind wheel	4
33	45003-000092	Left plate assembly	4
34	45003-000044	Left block	4
35	45801-000033	Evaporator left cover assembly	1
36	45004-000015	Chassis components	1

Outdoor Unit



TCE-36CA/DV20-C				
NO.	New Code	Part name	Q'ty	NO.
1	45801-000032	Support frame	1	
2	45007-000044	Top cover	1	
3	45005-000272	Motor support assembly	1	
4	25001-000428	Brushless DC motor	1	
5	35001-000742	Electric control box parts	1	
5.1	42001-000039	Wire clips	1	
5.2	35005-000075	Terminal blocks	1	
5.3	35001-000731	Electronic control components	1	
5.4	35005-000166	Terminal blocks	1	
5.5	42001-000039	Wire clips	1	
5.6	43301-000042	Electrical mounting plate (upper panel) assembly	1	
5.7	25004-000256	Temperature sensor	1	
6	95015-001969	Electronic expansion valve assembly	1	
7	25009-000121	Electronic expansion valve coil	1	
8	95015-001970	Return pipe assembly	1	
9	95015-001934	Exhaust pipe assembly	1	
10	95017-000031	Compressors	1	

11	45801-000023	Support column	3	
12	43301-000041	Lower side panel	1	
13	41202-000347	Chassis components	1	
14	43301-000039	Right attach plate	1	
15	95003-004344	Condenser components	1	
16	45008-000276	Deflector	1	
17	43301-000040	Electronically controlled cover	1	
18	45009-000057	Axial blades	1	



TCE-55CA/DV20-C			
No	New Code	Part name	Q'ty
1	45801-000032	Support frame	1
2	45007-000044	Top cover	1
3	45005-000272	Motor support assembly	1
4	25001-000428	Brushless DC motor	1
5	35001-000743	Electric control box parts	1
5.1	43301-000043	Electronically controlled mounting plate (upper panel) assembly	1
5.2	46701-000077	Bracket (terminal block)	1
5.3	11901-100088	Radiator	1
5.4	45006-001384	Electric control box	1
5.5	35005-000075	Terminal blocks	1
5.6	35005-000166	Terminal blocks	1
5.7	35001-000727	Frequency conversion module board	1
6	95015-001941	Electronic expansion valve assembly	1
7	25009-000121	Electronic expansion valve coil	1
8	95015-001968	Low pressure valve assembly	1
9	95015-001938	Exhaust pipe assembly	1
10	95017-000205	Compressor	1
11	45801-000035	Support column	3

12	45003-000361	Lower side panel	1
13	45004-000560	Chassis components	1
14	46101-000351	Right attach plate	1
15	95003-004338	Condenser components	1
16	45008-000276	Deflector	1
17	45006-001480	Electronically controlled cover	1
18	45009-000057	Axial blades	1