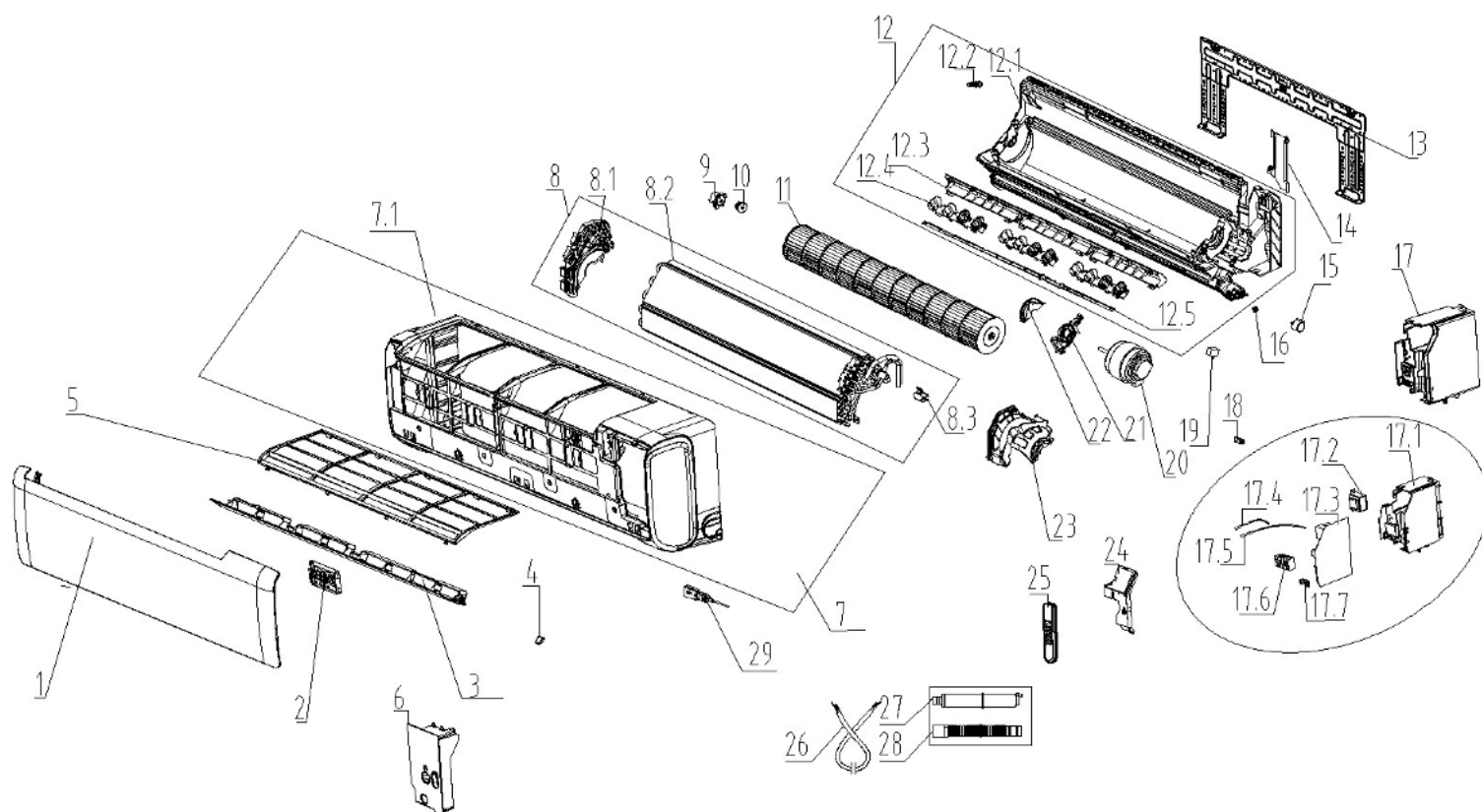


Exploded View

Indoor Unit 18k

No.	Part Name	Code	Qty
1	Panel	ROI1320003003715	1
2	Display Board	ROI1222014000804	1
3	Air Louver (Horizontal)	ROI1320005000470	1
5	Filter	ROI1220508000200	1
6	Medium Frame Wiring Cover	ROI1320076000136	1
7	Medium Frame Assembly	ROI1220501001009	1
7.1	Medium Frame	ROI1320002000421	1
8	Evaporator Assembly	ROI1224003000959	1
8.1	Evaporator Left Side Carriage	ROI1320015000184	1
8.2	Evaporator Assembly	ROI1224009000452	1
8.2	Evaporator Assembly	ROI1224009000451	1
10	Bearing Assembly	ROI1220551000003	1
11	Cross Flow Fan	ROI1220513000058	1
12	Chassis Assembly	ROI1220500000291	1
12.1	Chassis	ROI1320001000317	1
12.2	Stoppie	ROI1333003000009	1
12.3	Air Louver	ROI1320135000023	1

No.	Part Name	Code	Qty
12.4	Left-Right Swing Blade	ROI1320017000152	3
12.5	Manual Air Guide Link	ROI1320085000103	1
13	Mounting Plate Assembly	ROI1221500000040	1
14	Pipe Clamp	ROI1320084000015	1
15	Air Louver Step Motor	ROI1230002000152	1
17	Main Controller	ROI1222003004034	1
17.1	Control Box	ROI1320057000164	1
17.3	Main Control Board	ROI1222009004093	1
17.4	Temperature Sensor	ROI1329013000103	1
17.6	Terminal Board	ROI1330037000189	1
20	Idu Fan Motor	ROI1230005000072	1
22	Motor Cover(In)	ROI1320087000031	1
23	Motor Cover	ROI1320052000061	1
25	Remote Controller	ROI1222001000112	1
26	Power Cable	ROI1330021001068	1
27	Drain Pipe Assembly	ROI1220506000013	1
28	Drain Hose	ROI1320020000008	1



Exploded View

Outdoor Unit 18k

No.	Part Name	Code	Qty
1	Right Side Board	ROI1321157000075	1
2	Crimping Cover Base	ROI1320120000004	1
5	E-Parts Cover	ROI1320068000024	1
7	Valve Plate	ROI1321031000034	1
8	Stop Valve	ROI1225517000084	1
9	Stop Valve	ROI1225517000076	1
10	Chassis Assembly	ROI1221502000715	1
10.1	Chassis	ROI1321014000171	1
10.2	Base Footing	ROI1321023000020	2
10.4	Compressor Footing Bolt	ROI14731005000063	3
11	Compressor And Accessories	ROI1223003000440	1
12	Panel Grille	ROI1320026000071	1
13	Panel	ROI1321005000151	1
14	Axial Flow Fan	ROI1320009000074	1
15	Left Side Board	ROI1321156000017	1
16	Motor	ROI1230005000093	1

No.	Part Name	Code	Qty
17	Motor Support	ROI1321002000045	1
18	Condenser Assembly	ROI1224004001959	1
18.2	Capillary Assembly	ROI1225506002114	1
19	Condenser Lug	ROI1321029000057	1
20	Top Cover	ROI1321009000062	1
21	Isolation Of Cardboard	ROI1332009000044	1
22	Suction Pipe Assembly	ROI1225504001008	1
23	Discharge Pipe Assembly	ROI1225505001124	1
24	Partition Board	ROI1321025000090	1
25	Main Controller	ROI1222004001527	1
25.1	Main Control Board	ROI1222031001635	1
25.2	Control Box	ROI1320057000149	1
25.5	Terminal Board	ROI1330037000191	1
26	Accessory Bag	ROI1219005000166	1
26.1	Putty	ROI14618079000002	1
27	Plastic Tie	ROI1320022000019	1
28	Temperature Sensor	ROI1329013000136	1

